COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF TRANSPORTATION

FINAL

Plasphalt Project

The Performance Evaluation of 21st Street
Plasphalt Project

District 5-0, Wilson Borough

Prepared By:

Jelena Vukov, P.E.
Apex Companies, LLC

OCTOBER 2008
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1.0 INTRODUCTION

Under the Strategic Recycling Program, PennDOT provides assistance to Districts in the selection and performance evaluation of recycled materials and demonstration projects that incorporate recyclable materials. This report provides an overview on the paving operations and a 5-year performance evaluation of 21st Street Plasphalt Project performed in the Borough of Wilson, Pennsylvania. This report is intended to satisfy the demonstration project reporting requirements of the PennDOT, Bureau of Construction and Materials (BCM).

The Borough of Wilson awarded two contracts to Lehigh Valley Site Contractors Inc. to perform Plasphalt paving of three residential streets within the Borough: Hay Terrace (2002), 21st Street and Jefferson Street (2003). This report provides the performance evaluation for the 21 Street plasphalt project; separate reports are issued for the plasphalt paving projects on Jefferson Street and Hay Terrace Plasphalt projects.

1.1 Plasphalt Project Requirements

Hot mix asphalt concrete containing Treated Recycled Plastic Aggregate (TRPA) is referred to by the trade name Plasphalt™ (plasphalt). TRPA material is composed of ground recycled thermoplastic, treated with a proprietary process to improve the bond strength between the plastic and asphalt binder. For the Wilson Borough project, TRPA materials were provided by Telecan International, Inc., Albuquerque, New Mexico, through a local representative. At this time there is still limited available research on the performance-related properties of plasphalt. Some initial studies suggest that plasphalt, when used as a pavement surface, has the potential to prevent or lessen the severity of rutting.

Local governments in Pennsylvania have been interested in the use of plasphalt material for several reasons including: Liquid Fuels monies can be used to fund plasphalt on
municipal projects, the resistance to rutting is reported in research, and there is a real and perceived benefit to the Commonwealth in the use of recycled plastic materials.

To address this interest in plasphalt use, PennDOT developed use guidelines for municipalities and other entities interested in plasphalt paving. These guidelines, *Instructions to Local Governments who agree to use Plasphalt Hot Mix Asphalt (HMA) Pavement Courses* and Plasphalt HMA Pavement Course Specifications are provided in Attachment 1.

Plasphalt specifications call for the use of hot mix asphalt (HMA) with some of the conventional aggregate substituted with treated recycled plastic aggregate (TRPA) to a maximum of 1.5% substitution. Because plasphalt paving projects are considered experimental, BCM requires performance evaluations to compare them to standard paving mixes. As provided in Attachment 2, PennDOT Engineering Technology & Information (ETI) Division, Bureau of Construction Materials, provided Plasphalt specifications and a Draft Work Plan for Evaluation of Plasphalt Recycled Aggregate Substitute in HMA for Municipality Use and Specifications.

The use guidelines recommend that a minimum quantity of 600 tons, or 7040 square yards (approximately one lane mile at 12 feet wide land at 1 ½” depth) of Plasphalt HMA Pavement course to be used to compare against a standard Superpave 9.5 mm pavement wearing course (control section). These guidelines also call for evaluations that involve crack and rut inspections on both control and plasphalt sections. Along with the crack surveys, string line or straightedge rut measurements, photograph logs, and recording the dates and the severity of pavement distress are required to be taken and maintained throughout the five-year evaluation period.

Although minimum quantity requirement guidelines were not followed, the application was monitored for performance. Approximately 15 tons of wearing course were placed on 21st Street.
2.0  21st STREET PLASPHALT PROJECT

2.1  Plasphalt Paving (2003)

The 21st Street Plasphalt project was performed in District 5-0, Wilson Borough, Northampton County, between Pine Street and Northampton Street. This resurfacing project was performed as a Municipal Service Project #03-48-418-01, awarded to Lehigh Valley Site Contractors, Inc. Attachment 3 provides the Wilson Borough Plasphalt Project contract information and Site Location Map.

The 21st Street project involved the reconstruction of approximately 50 foot length and 32 feet wide section of fairly steep South 21st Street to the Northampton Street intersection. Prior to paving, this section was observed to be significantly damaged, with evidence of “shoving” or non-typical rutting especially present on the dividing section and turning lanes. This type of damage can be caused by traffic entering the section before proper surface cooling temperatures were achieved on previous paving activities, or from heavy traffic load use (trucks and cars) on a steep slope. No plans or other documentation were available on the previous performed work at this location. However, the difference in paving surface elevations with curb and curb grate suggest resurfacing was, at minimum, performed in the past. Pre-reconstruction photographs are provided in Attachment 4.

For reconstruction, the road was milled to a 5 inches depth and 35 tons of conventional 19.5mm (3.5 inch) base repair course was placed on an area of approximately 178 square yards. The following day, a 9.5 mm (1.5 inch) Superpave plasphalt wearing course was placed on the same reconstructed area, totaling approximately 15 tons of plasphalt material. Plasphalt delivery temperatures were within normal limits established by BCM. A vibratory roller and small surface roller were used to finish the placement. Three loose box samples of plasphalt were collected during paving. No surface density meter readings were taken at this location.
It is the opinion of District 5-0 and Apex that the future evaluation of plasphalt performance at this location may provide insight to the performance of plasphalt at higher ESEL loads because of the combination of grade (steepness) and heavier truck traffic observed.

Conventional paving material was prepared at ABE Materials, Easton PA. Plasphalt was prepared at the Hellertown Materials, Hellertown, PA. Even though the 21st Street is considered a very small project (15 tons), it was agreed by all parties that that field evaluations of the placement of materials and yearly visual inspections would be performed.

Plasphalt paving was conducted on September 18, 2003. Wilson Borough officials, including Mr. Greg Drake, Superintendent of Public Works, and plasphalt representative, Mr. Terry Cruthamel, Sr. were also present intermittently for the paving activities. Mr. Robert Boyer, Municipal Services Supervisor, Mr. Robin Sukely, (BCM), Mr. Joseph Kretulskie, District 5-0 Municipal Services, and Ms. Jelena Vukov of Apex Companies, LLC representing PennDOT Pollution Prevention Section – Environmental Quality Assurance Division (PPS-EQAD) were present during the paving operations and present at the asphalt plant.

Mr. Greg Drake was provided copies of truck deliver slips for 19 mm base, 1.5 mm conventional and 9.5 mm plasphalt HMA. TR1461 Field Evaluation Form and photographs of the paving operation are provided in Attachment 4.

Paving was initiated on September 18, 2003, by Lehigh Valley Site Contractors, Inc. Equipment used for paving included a Barber Greene Model BT 211. For compaction, Lehigh used the Dynapac CC422 (large vibratory roller) and Dynapac Model CC122 (small roller). Small HMA paving quantities and short paving distance prohibited setting a rolling pattern.
Surface temperature of 19 mm base repair course as taken at 75 °F, with all edges tack coated prior to plasphalt placement. Mix delivery temperature for plasphalt was taken at 308 °F, and surface temperatures was measured at 104 °F.

Three loose samples were collected from mat behind the paver. The fourth loose sample increment was collected at Easton (asphalt plant) on the conventional wearing course mix.

2.2 Asphalt Plant Production
PennDOT District 5-0 State Material Inspectors were present at the Hellertown Plant during plasphalt production. Standard aggregate dosing equipment was not determined to not be functional for introduction of Treated Recycled Plastic Aggregate (TRPA) material into asphalt mixes in earlier plasphalt projects. The Hellertown Asphalt Plant addressed this by adding a separate auxiliary hopper with pneumatic injection, and a separate dosing machine, specifically for the introduction of TRPA into the asphalt mix. TRPA was added to the hopper from cardboard boxes via a small front-end loader. Although adequate for this scale of operations, this method of TRPA addition would not be adequate for larger scale plasphalt projects. No problems were observed during production. Attachment 5 contains photographs of TRPA material and plant hopper systems and Attachment 6 provides plant job mix results and burn test results from loose samples collected at the plant. Plasphalt material, as analyzed by the asphalt plant, met specifications.

2.3 TRPA Material Specifications
At the Hellertown asphalt plant, TRPA materials were observed to be packaged in plastic tarp and cardboard boxes without any markings to indicate their production or expiration dates. According to Mr. Terry Crouthamel, Sr., provided TRPA materials for the 2003 paving jobs were delivered to the Commonwealth in September 2002. Some concerns were raised by PennDOT about the shelf-life of TRPA materials (ability to “retain” a
charge) and if the material used in this project still met manufacturing specifications. It was agreed upon by all parties this issue would be clarified for any future approved work.
3.0 PERFORMANCE EVALUATIONS

The first-year evaluation was performed on May 11, 2004 by Mr. Joseph Kretulskie and Ms. Jelena Vukov. The following summarizes the key findings of the first-year visual evaluation from the site inspection. Attachment 7 provides photographs of the inspection and core sampling activities.

- In general, the plasphalt pavement shows good aging. No rutting or surface impairment was observed. Photographs YR1-1, YR-2 and YR-3 show wearing surface conditions.
- As expected, asphalt binder has worn off the plasphalt wearing surface. Photo YR1-4 shows coated aggregate and some plastic (TRPA) pieces showing embedded in the asphalt wearing coat. The predominant visible colors of TRPA are red, blue and yellow. No visible TRPA pieces were observed dislodged along the road side. Photographs YR1-4 and YR1-5 show close-ups of surface conditions. Grey and clear plastics were the predominant colors of plastic pieces (TRPA) introduced in the design mix. It is undetermined whether these predominant plastics color pieces have melted or are not visible at the surface.

3.2 Second-year Performance Evaluation (2005)
The second-year evaluation was performed on June 27, 2005, by Mr. Joseph Kretulskie and Ms. Jelena Vukov. The following summarize the key findings of the second-year visual evaluation. Attachment 8 provides photographs.

- In general, the plasphalt paving section shows good aging. See Photograph YR2-1.
- No rutting was observed in the southbound traffic lane, near the Northampton intersection. This area was previously identified as having the highest deformations (before reconstruction and paving). See Photograph YR2-2.
- Midpoint on northbound traffic lane on area was identified with slight rutting, maximum measurement of 5/64 inches deep (see Photographs YR2-3 and YR2-4).
- A circular concave indentation was observed forming on the southbound traffic lane, approximately 14 feet from Northampton Street. The diameter of impact was approximately 4 feet, with maximum depth of 1 and 1/8 inches. See Photographs YR2-5 and YR2-6.
- No other rutting or cracking was observed in northbound or southbound traffic lanes (Photographs YR2-7 and YR2-8).
- As expected, asphalt binder has worn off the wearing surfaces, exposing coated aggregate and TRPA pieces. No visible difference to plasphalt paving surface in terms of exposed TRPA material was discernable from previous (first-year evaluation). No loss of TRPA pieces from plasphalt course surface were observed.

3.3 Third-year Performance Evaluation (2006)
On-site evaluation was not performed at 21st Street in 2006.

3.4 Fourth-year Performance Evaluation (2007)
The fourth-year evaluation was performed on July 6, 2007, by Mr. Joseph Kretulskie and Ms. Jelena Vukov. Photographs with diagram of observed critical areas are provided in Attachment 9. The following summarizes the key findings of the walkthrough and visual observations:

- Pavement shows normal wear and some rut progression observed at previously (2005) identified areas. See Photograph YR4-1.
- On the northbound lane (8 feet from end of pavement – Northampton Street), a slight increase to rutting measured. Maximum rut depth measured at ¼ inches. See photograph YR4-3.
- Continued expansion of circular depression on southbound land (14 feet from Northampton Street). Impacted area measured 4.5 feet long in the traffic path and 8 feet wide. Maximum depth at center measured at 1 3/8 inch. See Photograph YR4-4.
- First observance of hairline fracture (cracking) identified close to edge of paving (along Northampton Street). Measured 6 feet long, and ¼ inches in depth and width. See Photograph YR4-5.
- No visible difference was observed to plasphalt surface in terms of loss of fines (TRPA).

3.5 Fifth-year Performance Evaluation (2008)
The fifth-year evaluation was performed on July 10, 2008, by Mr. Joseph Kretulskie, PennDOT and Ms. Jelena Vukov and Mr. David Miller (Apex). Photographs with diagram of observed critical areas are provided in Attachment 10. The following summarizes the key findings of the walkthrough and visual observations:

- Pavement shows normal wear and some rut progression observed at previously (2007) identified areas. See Photographs YR5-1 and YR5-2.
- On the northbound lane (from approximately 22 to 38 feet from end of pavement – Northampton Street), a slight increase in rutting was measured. Maximum rut depth measured at ½ inches. See Photograph YR5-3.
- Continued expansion of circular depression on southbound land (14 feet from Northampton Street). Impacted area measured 4.5 feet long in the traffic path and 9 feet wide. Maximum depth at center measured at 1 3/8 inch. See Photograph YR5-4.
- Continued expansion of hairline fracture (cracking) close to edge of paving (along Northampton Street). Measured 7 feet long, and ¼ inches in depth and width. See Photograph YR5-5.
- No visible difference was observed to plasphalt surface in terms of loss of fines (TRPA).
4.0 CONCLUSIONS

The performance evaluation of plasphalt on 21st Street in Wilson Borough was performed over a 5-year period (2003-2008). 21st Street is considered a low ESAL residential street, but interesting for evaluation because it has a steep grade and has been observed to have a heavier truck traffic load. The evaluations included plaphalt testing and visual observations and measurements. No control sections were paved at this location.

The plasphalt pavement at this location shows comparative aging to standard conventional mixes. Minimal rutting has been observed during the five-year performance evaluation period. The exception to this is an area developing of a circular rut formation located in the southbound traffic lane. This circular rut formation does not appear directly attributable to traffic patterns, but likely caused by subgrade subsidence. The five-year evaluation of plasphalt at this location of steep grade and higher observed truck traffic is encouraging in terms potential of rut-resistance performance.

It should be noted that TRPA material is no longer available to the Commonwealth for since 2003. It is recommended that any future plasphalt paving projects in the Commonwealth continue to undergo the performance evaluation process as stipulated in PennDOT BCM Use Guidance Document. Some general recommendations include:

- Plasphalt should only be used at site locations where it’s promoted characteristics can be fully tested.
- Reject high temperature plasphalt loads.
- Obtain manufacturer certification on TRPA material, including production date and “shelf life” use restrictions.
- Require density testing and cores of base course for project documentation.
5.0 ACKNOWLEDGEMENTS

This 5-year evaluation and has been funded by the Pennsylvania Department of Environmental Protection through the Strategic Recycling Program as administered by PennDOT Pollution Prevention Section - EQAD.

A special appreciation is extended to Mr. Joseph Kretulskie, District 5-0 Municipal Services for his technical assistance and continual support on the Hay Terrace Plasphalt project. Mr. Kretulskie has been instrumental in compiling test and technical information on plasphalt materials, and assisting the Pollution Prevention Section – EQAD in performing the yearly performance evaluations on this project.
ATTACHMENT 1

Instructions to Local Government on Plasphalt Pavement Courses
Plasphalt HMA Pavement Course Specifications
Instructions to Local Governments who agree to use Plasphalt HMA Pavement Courses as an experimental feature:

1. Following the guidelines in PENNDOT Pub. 242 (Pavement Policy Manual), specify the appropriate Superpave Asphalt Mixture Design, HMA Pavement Course(s) for the selected roadway.

2. In the contract, specify separate Construction Item Numbers and Quantities for the regular Superpave pavement course (control section) and the Plasphalt pavement course (experimental section). The local government will need to make a decision on how many tons or square yards of Plasphalt HMA Pavement Course are to be placed on the project. It is suggested that a minimum quantity of 600 tons or 7040 square yards (approximately 1-lane mile at 12 feet wide lane at 1½" depth) of Plasphalt HMA Pavement Course.

Example:

Item No. 0409-0484  Superpave Asphalt Mixture Design, HMA Wearing Course, PG 64-22, 0.3 to < 3 Million ESALs, 9.5 mm Mix, 1½" Depth, SRL-M

Item No. 9409-0484  Superpave Asphalt Mixture Design, HMA Wearing Course, PG 64-22, 0.3 to < 3 Million ESALs, 9.5 mm Mix, 1½" Depth, SRL-M (Plasphalt)

3. Include the attached bid document language, Plasphalt specifications, and Work Plan into the contract.

4. Indicate in the project plans or have the Engineer direct the Contractor to place the control sections and experimental sections in a typical evaluation pattern on the roadway (see attached workplan)

5. Notify Mr. Robin Sukley, of the PENNDOT EIT Division, when projects using Plasphalt will be constructed. Phone (717) 787-3137 or Email sukleyr@dot.state.pa.us
Include in Bid Documents:

Experimental Use of Plasphalt HMA Pavement Courses.

Where indicated on the plans or directed by the Engineer, place Plasphalt HMA Pavement Courses as an experimental feature. Construct Plasphalt HMA pavement courses in accordance with the attached Specification for Experimental Use of Plasphalt HMA Pavement Courses. Provide a Job Mix Formula for the Plasphalt HMA Pavement Course that uses the same materials and has the same or very similar aggregate gradation and asphalt content as the control section.

Where indicated on the plans or directed by the Engineer, place Superpave Asphalt Mixture Design, HMA Pavement Courses as a control section. Construct Superpave Asphalt Mixture Design, HMA Pavement Courses as specified and in accordance with Pub. 408, Sections 309 and/or 409.

HMA Producers are to contact a Plasphalt representative for technical assistance in developing job-mix formulas and producing Plasphalt HMA Pavement Courses.
SPECIFICATION
PLASPHALT HMA PAVEMENT COURSES

DESCRIPTION - This work is the construction of hot mix asphalt (HMA) using a combination of virgin aggregate and treated recycled plastic aggregate (TRPA) materials. Use a maximum of 1.5 percent TRPA material consisting of shredded, granulated, and treated recycled plastic from Plasphalt Project, LLC. Construct Plasphalt courses as specified in Sections 309 and 409 except as modified or supplemented as follows.

MATERIALS - Section 309.2 or 409.2 with additions and modifications as follows:

(b) Aggregate

5. Treated Recycled Plastic Aggregate (TRPA) Material. Provide TRPA material from Plasphalt Project, LLC. Provide TRPA material meeting the physical and chemical properties as recommended by the manufacturer. Include a description of the plan to control TRPA in the quality control plan. Keep all TRPA material free of foreign materials.

(d) Composition of Mixtures. As required by Section 309 or 409.2(d) and as follows:

The Plasphalt HMA mixture consists of the TRPA material, virgin aggregate(s), and bituminous material. Obtain samples of the TRPA material from the stockpile, as required in the quality control plan, and determine the average TRPA gradation. Maintain records of the testing of TRPA gradation and make available for review when directed. Determine the average stock gradations of virgin aggregate to be blended with the TRPA material. Determine the proportions of the TRPA and virgin materials to meet the specified mix composition requirements of virgin mixes. Prepare and test Superpave gyratory specimens as directed in Bulletin 27, Chapter 2A, and have the job-mix formula reviewed.

CONSTRUCTION - Section 309.3 or 409.3 with additions and modifications as follows:

(b) Bituminous Mixing Plant. Add the following:

1. Batch Plant. Modify the batch plant to allow measuring the mass (weight) of the treated recycled plastic aggregate (TRPA) material prior to incorporation into the pug mill. Design the cold feed bin, conveyor system, charging chute(s), and any special bins, if used, to avoid segregation and sticking of the TRPA material.

2. Drum Mixer Plant. Modify the drum mixer plant to prevent direct contact of the TRPA materials with the burner flame and/or overheating of the TRPA material in the process.

MEASUREMENT AND PAYMENT - Section 309.4 or 409.4
ATTACHMENT 2

PennDOT Draft Guidelines for Plasphalt Project Evaluations
EVALUATION OF PLASPHALT RECYCLED PLASTIC AGGREGATE SUBSTITUTE IN HMA FOR MUNICIPALITY USE

INTRODUCTION: Plasphalt is a treated recycled plastic aggregate substitute for hot-mix asphalt (HMA) materials. Local government roadways in the state of Pennsylvania are interested in field use of Plasphalt material. The Plasphalt material potentially will prevent or lessen severity of rutting in hot-mix asphalt and also provides a potential use for recycled plastic.

OBJECTIVE: The objective of this research is to evaluate this Plasphalt for performance as compared to that of a standard paving mix.

(Set limits of the project include location map of projects)

PLAN OF STUDY: The plan of study will be to compare Plasphalt pavement wearing course to standard Superpave 9.5 mm pavement wearing course (control section) on low trafficked roadways owned by various local governments. A control section of a standard Superpave 9.5 mm paving mix must be placed at the same time the Plasphalt pavement course is placed for proper comparison. The study will involve crack and rut inspections of both the Plasphalt and control sections. Inspections are to be conducted twice a year, for five years. Form TR 1461 (8-99) is to be filled out for each project site during each inspection. Along with the crack surveys, string line or straightedge rut measurements, photo logs recording the dates and the severity of pavement are to be taken and maintained.

Updates from these 20-30 projects by the Bureau of Municipal Services will be forwarded to Robin Sukley, Engineering Technology & Information Division, yearly, on the number, locations and status of all the municipal project sites.
STAFFING: Research Project Manager: Pat Sullivan of the Department's Bureau of Municipal Services will be the centralized data collector for all local government projects and ensure that the biannual crack and rut inspections are performed on each project site.

REPORTING: A combination construction and final report will be written by the Research Project Manager within 90 days of collecting the final data at the end of the five-year evaluation period. The report will provide the findings, conclusions, and recommendations for potential implementation of Plasphalt pavement courses.

SCHEDULE: This will be a five-year evaluation.
Typical Roadway Evaluation Pattern

Typical Intersection Evaluation Pattern
MODIFY FOR FIELD CONDITIONS
FIELD EVALUATION FORM
Information for project and product identification for use with FHWA Form 1461

Product/Technology Name* ____________________________

Project Name* ____________________________

Construction Project No.* ____________________________

District Contact Person ____________________________ Phone No. ____________________________

Location*: District ____________, County ____________,
SR# ____________, Segment ____________, Offset ____________

Anticipated Date of Construction ____________________________

Date Work Plan Approved ____________________________ Date Feature Constructed ____________________________

Date Evaluation Scheduled to End ____________________________ Actual End of Evaluation ____________________________

Construction Quantity ____________________________ Units ____________________________ (sq, cf, ft, m², m³, m, etc.)

Material/Technology Purpose/Use* ____________________________

Product PE# (if known) ____________________________

Comments
____________________________
____________________________
____________________________
____________________________

*Denotes minimum information required. Other information to be provided if available at time of notification or initiation.

If you have any questions concerning this form, please call the Engineering technology and Information Division, Bureau of construction and materials at (717) 787-36580. This information can be faxed to ETI at (717) 783-5955
ATTACHMENT 3

Project Contract

Site Location Map
A. DEPOSIT OF PROPOSALS:

All envelopes containing Bid proposals shall be clearly marked “Bid Proposal for Letting of July 28, 2003”.

Sealed Proposals will be received on or before 4:00 pm, on the above Letting Date.

Bids will be opened and read at approximately 7:30 pm, on the above Letting Date.

The contractor proposes to furnish and deliver all materials (including Form TR-465, Daily Bituminous Mixture Certification) and to do and perform all work on the following project as more specifically set forth in the Schedule of Prices (Attachment), in accordance with drawings and specifications on file at The Borough of Wilson, as well as the supplements and special requirements contained herein and/or attached hereto and current PennDOT Specifications (Publication 406), except (a) bidders MUST be pre-qualified by Penn DOT (See Attachment 1A), and (b) Marshall testing of bituminous paving materials is not required (Sec. 401)

If designated as the successful bidder, the contractor will begin work on the date specified in the notice to proceed or as otherwise provided in the special requirements, and will complete all work within 90 working days.

Accompanying this proposal is a certified check or bid bond in the amount of 10% made payable to the municipality as a proposal guarantee which, it is understood, will be forfeited in case the contractor fails to comply with the requirements of the proposal.

B. PROPOSAL OF: Lehigh Valley Site Contractors, Inc.

5143 Lower Mud Run Road
Easton, PA 18040

NAME / ADDRESS OF CONTRACTOR

CONTRACTOR’S CERTIFICATION

It is hereby certified as follows:

1. The only persons (interested in this proposal as principals) is (are):

Lehigh Valley Site Contractors, Inc.

2. None of the above persons are employees of the municipality.

3. This proposal is made without collusion with any other person, firm or corporation.

4. All plans and specifications referred to above and the site of the work have been examined by the contractor. The contractor understands that the quantities indicated herein are approximate and are subject to change as may be required; and that all work is payable on the basis of the unit prices listed on the Schedule of Prices (Attachment 1)
The contractor will comply with all requirements of the laws and implementing regulations of the Commonwealth of Pennsylvania and the United States relating to human relations, equal opportunity and non-discrimination in employment, and will pay to workmen employed in the performance of the contract the wages to which they may be entitled.

6. The contractor will provide the municipality with a performance bond, conditioned upon the faithful performance of the contract in accordance with the plans, specifications and conditions thereof, and a payment bond, conditioned on the prompt payment of all material furnished and labor supplied or performed in the prosecution of the work, in accordance with the Public Works Contractors' Bond Law of 1967; and an affidavit accepting the provisions of the Workmen's Compensation Act of 1915, as amended.

Lehigh Valley Site Contractors, Inc.
CONTRACTOR

WITNESSED OR ATTESTED BY:

Stephen M. Nelson, Vice-Pres./Asst. Sec.

H. Christian Budenz, Vice-Pres./Asst. Sec.

TO BE EXECUTED ONLY IN THE EVENT THE ABOVE PROPOSAL IS ACCEPTED

ACCEPTED ON: DATE

MUNICIPALITY

ATTESTED BY:

TITLE

SEAL

TITLE
LOCATION OF WORK:
The Borough of Wilson
South 21st Street, Jefferson Ave.

DESCRIPTION OF WORK:
The work will be performed complete in-place including maintenance and protection of traffic. The project consists of milling existing bituminous pavement 3 1/2" and 5" depth, 3 1/2" 19 mm base course (base repair), milling of paving notches, 9.5mm Asphalt leveling course, 1 1/2" 9.5mm Asphalt wearing course, Crafo PolyPatch, and sealing of completed paving project with rubberized joint sealant.

SCHEDULE OF PRICES

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<td>9.5 mm ASPHALT Leveling Course</td>
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<td>1,250</td>
<td>SY</td>
<td>1 1/2&quot; 9.5 mm ASPHALT Wearing Course</td>
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<td>7</td>
<td>1,084</td>
<td>SY</td>
<td>1 1/2&quot; 9.5 mm Conventional Wearing Course</td>
<td>$4.70</td>
<td>$5,094.80</td>
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<tr>
<td>8</td>
<td>1,700</td>
<td>LF</td>
<td>Sealing of curb-line, around utilities, and paving notches utilizing Rubberized Joint Sealant.</td>
<td>$1.75</td>
<td>$2,975.00</td>
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<tr>
<td>9</td>
<td>900</td>
<td>Gal.</td>
<td>Crafo PolyPatch Fine Mix Type 2</td>
<td>$23.00</td>
<td>$20,700.00</td>
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<td>10</td>
<td>1</td>
<td>LUMP SUM</td>
<td>Lower Manhole at intersection of Jefferson and Palmer</td>
<td>$835.00</td>
<td>$835.00</td>
</tr>
</tbody>
</table>

*DESCRIPTION:
Must include ADT on wearing surfaces.
USE OF CUTBACK ASPHALT IS PROHIBITED
BETWEEN MAY 1st AND OCTOBER 31st EXCEPT
AS NOTED IN BULLETIN NO. 25.

TOTAL AMOUNT OF BID $58,117.15
PROPOSAL AND CONTRACT INSTRUCTIONS - FORM 944

1. The proposal must be typewritten or printed.

2. If more than one proposal on any project is submitted by any individual, firm or partnership, corporation or association under the same or different names, only one lowest proposal will be considered.

3. Description of Work -
   A. If additional space is needed, insert appropriately numbered attachment and note "Continued on Attached work sheets."

4. Part A of Page 1 to be completed by municipality, Part B of Page 11 to be completed by contractor. Schedule of Prices - Column #1 (Item), #2 (Approximate quantities), #3 (Unit, i.e., ton, square yard, linear feet, etc.) and #4 (Description, i.e., bituminous materials-102, FJ1, FJ1, BC, etc.) must be filled in by the municipality to insure equitable bidding. Columns #5 (Unit Price), #6 (Total), and total amount of bid, must be filled in by the contractor. If more space is needed, add note at the bottom of the page: "Continued on Attachment No. 1-A," and add additional sheet designated as Attachment No. 1 A, 1-B, etc. Repeat for each additional sheet required.

5. If liquidated damages are to be assessed, add the following sentence to Part A #2. If all work is not completed on time, liquidated damages will be assessed at the rate of $200.00 per additional working day. (OR "... as set forth in the attached schedule ")

6. Payment and Performance bonds are provided only by the successful bidder. Contracts under $5,000 - bonds must be in 50% of the contract amount. Contracts in excess of $5,000 - bonds must be in 100% of the amount of contract. Bond Forms MS-944 Attachments 2 and 3 and Workmen's Compensation Affidavit. Attachment 4 must be submitted by the successful bidder within 20 days of the contract award. Failure to submit the bonds shall constitute grounds to cancel the contract.

7. Construction projects, where the estimated cost of the total project exceeds $25,000, are subject to the provisions of the Pennsylvania Prevailing Wage Act 442. It is the responsibility of the municipality to obtain the Prevailing Wage Scale for the area and include it in the proposal. If the Prevailing Wage Act applies, this fact shall be noted in the advertisement.

On projects utilizing Federal Revenue Sharing Funds, if the project cost exceeds $2,000 and is financed with 25% or more Federal Revenue Sharing Funds, the Davis Bacon Act applies. Again it is the responsibility of the municipality to obtain the Davis Bacon Wage Rates, include them in the proposal and note the fact in the advertisement. If both Acts are applicable the Davis Bacon Act has preference over the Pennsylvania Prevailing Wage Act.

8. An ESCALATOR CLAUSE is optional; if used, it must be included in the proposal prepared by the municipality. An escalator clause may not be inserted by the contractor.

*(1961, Aug. 15, P. L. 987; 43 P.S. 165)
Performance Bond
(With Corporate Surety)

Know all men by these presents, that we,

(NAME AND ADDRESS OF CONTRACTOR)

as Principal and

(SURETY COMPANY)

a corporation incorporated under the laws of the State of

(NAME OF STATE)

are held and firmly bound unto

(NAME OF MUNICIPALITY)

in the full and just sum of

($ ) dollars

lawful money to the United States of America, to be paid to the above Municipality or its assigns, to which payment well and truly to be made, we bind ourselves, our heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents,

WHEREAS, the above bounden Principal has entered into a contract with the above Municipality, bearing even date herewith, for the undertaking of certain obligations as therein set forth.

NOW, THEREFORE, the condition of this obligation is such that if the above bounden Principal, as Contractor, shall in all respects comply with and faithfully perform the terms and conditions of said Contract, including the Specifications and conditions referred to and made a part thereof, and such alterations as may be made in said Specifications as herein provided, and shall well and truly, and in a manner satisfactory to the municipality fulfill all obligations as therein set forth, then this Obligation shall be void, but otherwise the same shall be and remain in full force, virtue and effect.

It is further provided that any alteration which may be made in the terms of the contract or its specifications with the express approval of the Municipality or the Principal to the other, shall not in any way release the Principal and the Surety of either or any of them, their heirs, executors, administrators, successors or assigns from their liability hereunder, notice to the surety of any such alteration or forebearance being hereby waived.

IN WITNESS WHEREOF, the said Principal and Surety have duly executed this Bond under Seal, pursuant to due and legal action authorizing the same to be done on

(DATE OF BOND)

PLACE SEAL HERE

Attest / Witness: __________________________

CONTRACTOR

BY

TITLE:

TITLE:

PLACE SEAL HERE

Attest / Witness: __________________________

SURETY COMPANY

TITLE:

TITLE:
PAYMENT BOND

KNOW ALL MEN BY THESE PRESENTS, that we

as PRINCIPAL and
a corporation incorporated under the laws of the State of ___________ as SURETY, are

held and firmly bond unto the ___________, in the full and just sum of ___________dollars, lawful money of the

United States of America, to be paid to the said ___________or its assigns, to which

payment well and truly to be made, we bind ourselves, our heirs, executors, administrators,
successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the above bounden Principal has entered into a contract with the above
municipality hereinafter called Obliege, bearing even date herewith, for the improvement of a
certain section of highway or bridge in said Municipality consisting of:

for approximately the sum of: __________________________ $ ________ dollars.

NOW, THEREFORE, the condition of this obligation is such that if the above bounden
PRINCIPAL shall and will promptly pay or cause to be paid in full all sums of money which may be
due by contract or otherwise, to any individual, firm, partnership, association or corporation, for all
material furnished or labor supplied or performed in the prosecution of the work, whether or not the
said for material or labor entered into and became component parts of the work and for rental of the
equipment used and services rendered by public utilities in, or in connection with the prosecution of
such work, then this obligation to be void, otherwise to remain in full force and effect.

The PRINCIPAL and SURETY, hereby, jointly and severally, agree with the Obliege herein
that any individual firm, partnership, association or corporation, which has performed labor or
furnished material in the prosecution of the work as provided, and any public utility which has not
been paid in full therefor, may sue in assumpsit on this Payment Bond in his, their, or its own name
and may prosecute the same to final for such sum or sums as may be justly due him, them or it, and
have execution thereon. Provided, however, that the Obliege shall not be liable for the payment of
any costs of expenses of such suit.

RECOVERY by any individual, firm, partnership, association or corporation hereunder shall
be subject to the provisions of the "Public Works Contractors' Bond Law of 1967", Act No. 385,
approved December 20, 1967, P.L. 369, which Act shall be incorporated herein and made a part
hereof, as fully and completely as though its provisions were fully and at length herein recited.

It is further provided that any alterations which may be made in the terms of the contract or
in the work to be done or materials to be furnished or labor to be supplied or performed under it or
the giving by the Obliege of any extension of time for the performance of the contract or any other
forebearance on the part of either the Obliege or the Principal to the other, shall not in any way
release the PRINCIPAL and the SURETY or SURETIES of any such alteration, extension of
forebearance hereby waived.

IN WITNESS WHEREOF, the said PRINCIPAL and SURETY have duly executed this Bond
under seal this __________ day of __________, 20___.

PLACE SEAL HERE

WITNESS:

BY:

CONTRACTOR

TITLE:

TITLE:

SURETY COMPANY

PLACE SEAL HERE

WITNESS:

TITLE:

TITLE:
AFFIDAVIT RE

ACCEPTING PROVISIONS OF THE WORKMEN'S COMPENSATION ACT

State of

County of

ss.

being duly sworn according to law deposes and says that they have

accepted the provisions of the Workmen's Compensation Act of 1915 of the Commonwealth of Pennsylvania, with

its supplements and amendments, and have insured their liability thereunder in accordance with the terms of said its

Act with

(SURETY COMPANY)

(TYPE OR PRINT) CONTRACTOR

BY

SIGNATURE

Sworn to and subscribed before me this ___ day of __________ A.D. 20___

SIGNATURE

My Commission Expires (DATE)
ANTICOLLUSION AFFIDAVIT

County ____________________________
Municipality ________________________
Project Number _____________________

State of Pennsylvania
County of Montgomery

The undersigned deponent deposes and says that he is the Vice-Pres./Asst. Sec. of the Lehigh Valley Site Contractors, Inc. Company; that he is authorized to make this affidavit on behalf of said company in compliance with section 102.06 (e) of Department Specifications, Publication 408, as amended and that the said company has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of free competitive bidding in connection with such contract.

Lehigh Valley Site Contractors, Inc.
(Contractor)

BY

H. Christian Buzdzen, Vice-Pres./Asst. Sec.

Sworn to and subscribed before me the undersigned notary public this 28th day of July, 2003

Karen Slamly
Notary Public

My Commission expires 12/08/03
THE AMERICAN INSTITUTE OF ARCHITECTS

AIA Document A110

Bid Bond

KNOW ALL MEN BY THESE PRESENTS, that the LEHIGH VALLEY SITE CONTRACTORS, INC.
5143 Lower Mud Run Road
Easton, PA 18040
as Principal, hereinafter called the Principal, and
LIBERTY MUTUAL INSURANCE COMPANY
1787 Sentry Parkway, Building 18, Suite 450
Blue Bell, PA 19422
as Surety, hereinafter called the Surety, are bound and firmly bound unto
Borough of Wilson
as Obligee, hereinafter called the Obligee, in the sum of

Ten Percent (10%) of the Bid
for the payment of which sum well and truly to be made, the said Principal and the said Surety, bind
themselves, our heirs, executors, administrators, successors and assigns, jointly and severally, firmly by
these presents.
WHEREAS, the Principal has submitted a bid for
Paving South 21st Street and Jefferson Avenue

NOW, THEREFORE, if the Obligee shall accept the bid of the Principal and the Principal shall enter into a Contract
with the Obligee in accordance with the terms of such bid, and give such bond or bonds as may be specified in the Bid and
Contract Documents with good and sufficient surety for the faithful performance of such Contract and for the prompt
payment of labor and material furnished in the prosecution thereof, or in the event of the failure of the Principal to enter
such Contract and give such bond or bonds, if the Principal shall pay to the Obligee the difference not to exceed the penalty
hereof between the amount specified in said bid and such larger amount for which the Obligee may in good faith contract
with another party to perform the Work covered by said bid, then this obligation shall be null and void, otherwise to remain
in full force and effect.

Signed and sealed this 28th day of July 2003

LEHIGH VALLEY SITE CONTRACTORS, INC.

Linda Price (Witness)

LIBERTY MUTUAL INSURANCE COMPANY

Alan R. Nein (Attorney-in-Fact)
THIS POWER OF ATTORNEY IS NOT VALID UNLESS IT IS PRINTED ON RED BACKGROUND.

The Power of Attorney limits the acts of those named herein, and they have no authority to bind the Company except in the manner and to the extent herein stated.

LIBERTY MUTUAL INSURANCE COMPANY
BOSTON, MASSACHUSETTS
POWER OF ATTORNEY

KNOW ALL PERSONS BY THESE PRESENTS: That Liberty Mutual Insurance Company (the “Company”), a Massachusetts stock insurance company, pursuant to and by authority of the By-law and Authorization heretofore set forth, does hereby name, constitute and appoint


...we, individually or in case there be more than one named, its true and lawful attorney-in-fact to make, execute, seal, acknowledge and deliver, for and on its behalf and in its name and as its act and deed, any and all undertakings, bonds, recognizances and other surety obligations in the aggregate sum not exceeding EIGHTY MILLION AND 00/100 DOLLARS ($80,000,000.00) each, and the execution of such undertakings, bonds, recognizances and other surety obligations, in pursuance of these presents, shall be as binding upon the Company as if they had been duly signed by the president and attested by the secretary of the Company in their own proper persons.

This power is made and executed pursuant to and by authority of the following By-law and Authorization:


Any officer of the Company authorized for that purpose in writing by the chairman of the president, and subject to such limitations as the chairman or the president may prescribe, shall appoint such attorneys-in-fact, as may be necessary to act in behalf of the Company to make, execute, seal, acknowledge and deliver as surety any and all undertakings, bonds, recognizances and other surety obligations.

...the power of attorney shall have full power to bind the Company by their signature and execution of any such instruments to attach the seal of the Company. When so executed such instruments shall be as binding as if signed by the president and attested by the secretary of the Company.

By the following instrument, the chairman of the president has authorized the officer or other official named herein to appoint attorneys-in-fact.

Pursuant to Article XIII, Section 5 of the By-Laws, Garrett W. Elliott, Assistant Secretary of Liberty Mutual Insurance Company, is hereby authorized to appoint such attorneys-in-fact as may be necessary to act in behalf of the Company to make, execute, seal, acknowledge and deliver as surety any and all undertakings, bonds, recognizances and other surety obligations.

IN WITNESS WHEREOF, this Power of Attorney has been subscribed by an authorized officer or official of the Company and the corporate seal of Liberty Mutual Insurance Company has been affixed thereto in Plymouth Meeting, Pennsylvania this 16th day of May, 2003.

LIBERTY MUTUAL INSURANCE COMPANY

By: Garrett W. Elliott, Assistant Secretary

COMMONWEALTH OF PENNSYLVANIA
COUNTY OF MONTGOMERY

On the 16th day of May, 2003, before me, a Notary Public, personally came Garrett W. Elliott, to be known, and acknowledged that he is an Assistant Secretary of Liberty Mutual Insurance Company; that he knows the seal of said corporation; and that he executed the power of Attorney and affixed the corporate seal of Liberty Mutual Insurance Company thereto with the authority and at the direction of said corporation.

IN TESTIMONY WHEREOF, I have hereunto subscribed my name and affixed my notarial seal at Plymouth Meeting, Pennsylvania, on the day and year above written.

Notary Public

CERTIFICATE

I, the undersigned, Assistant Secretary of Liberty Mutual Insurance Company, do hereby certify that the original power of attorney of which the foregoing is a true and correct copy, is in full force and effect on the date of this certificate; and I further certify that the officer or official who executed the said power of attorney is an Assistant Secretary specially authorized by the chairman or the president to appoint attorneys-in-fact as provided in Article XIII, Section 5 of the By-laws of Liberty Mutual Insurance Company.

The certificate and the above power of attorney may be signed by facsimile or mechanically reproduced signatures under and by authority of the following vote of the board of directors of Liberty Mutual Insurance Company at a meeting duly called and held on the 12th day of March, 1989.

VOTED: That the facsimile or mechanically reproduced signature of any assistant secretary of the company, wherever appearing upon a certified copy of any power of attorney issued by the company in connection with surety bonds, shall be valid and binding upon the company with the same force and effect as though manually affixed.

IN TESTIMONY WHEREOF, I have hereunto subscribed my name and affixed the corporate seal of the said company, this 28th day of July, 2003.

By: David N. Carney, Assistant Secretary

To confirm the validity of this Power of Attorney call 1-800-323-8281 between 9:00 am and 4:30 pm EST on any business day.
NOTICE FROM SURETY REQUIRED BY
TERRORISM RISK INSURANCE ACT OF 2002

In accordance with the Terrorism Risk Insurance Act of 2002 (referred to hereinafter as the "Act"), this disclosure notice is provided for surety bonds on which one or more of the following companies is the issuing surety: Liberty Mutual Insurance Company; Liberty Mutual Fire Insurance Company; LM Insurance Corporation; The First Liberty Insurance Corporation; Liberty Insurance Corporation; Employers Insurance Company of Wausau (formerly "EMPLOYERS INSURANCE OF WAUSAU A Mutual Company"); Peerless Insurance Company; and any other company that is a part of or added to the Liberty Mutual Group for which surety business is underwritten by Liberty Bond Services (referred to collectively hereinafter as the "Issuing Sureties").

NOTICE FORMS PART OF BOND

This notice forms part of surety bonds issued by any one or more of the Issuing Sureties.

DISCLOSURE OF PREMIUM

The premium attributable to any bond coverage for "acts of terrorism" as defined in Section 102(1) of the Act is Zero Dollars ($0.00).

DISCLOSURE OF FEDERAL PARTICIPATION
IN PAYMENT OF TERRORISM LOSSES

The United States will reimburse the Issuing Sureties for ninety percent (90%) of any covered losses from terrorist acts certified under the Act exceeding the applicable surety deductible.
COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF TRANSPORTATION
PREQUALIFICATION CERTIFICATE

In accordance with the Department regulations you are hereby notified of the performance factor, maximum capacity rating, and work classifications assigned to you. You are eligible to perform as a Prime Contractor.

Business Partner ID: 000981
Status: Qualified
Federal ID Number: 23.2820028
Line-of-Credit: $1,500,000
Line-of-Credit Expiration: 05/01/2004

Maximum Capacity: $32,255,680.00
Performance Factor: 7
Issued: 05/01/2003
Effective: 05/01/2003
Expiration: 04/30/2005

Contractor:
Lehigh Valley Site Contractors, Inc.
Lehigh Valley Site Contractors, Inc.
5143 Lower Mud Run Road
Easton, PA 18040

Code  Work Classification
A  Cleaning and Grubbing
C  Roadway Excavating and Grading
C1 NonRoadway, Drainage, Structure Related Excavation and Grading
C2 Drilling and Blasting
C3 Geotextiles
C4 Rubblizing
C6 Drilling
F  Bituminous Pavement
F1 Bituminous Pavement Patching and Repair
F2 Bituminous Joint and Crack Sealing
F3 Milling, Rumble Strips, Scarification Bituminous or Concrete
F4 Bituminous Surface Treatments, Seal Coats
H  Drainage, Water Main, Storm Sewer
H1 Pipe and Culvert Cleaning
H2 Pavement Base Drains
K  Curbs, Sidewalks, Inlets, Manholes
K1 Masonry Work
K2 Concrete and Masonry Coatings
M1 Selective Tree Removal, Trimming

Angela Howell

https://www.dot.state.pa.us/frmCertificate?OpenForm&MODE=R&BPID=000981&BPIDPARENT=00098 5/1/03
SECTION 1: Proposed Project Information.

Approved Start Date: 8/7/03  
Person Interviewed: G. Blake  
Title: Sup't of Pub Works

Contractor:  
Contract Type: In Place

MS-339 Project: Yes  
Revision No.:  
Budget Item No.: 456  
Bank Loan/Bond Issue:  

Location of Work  
From  
To  
Length  
Width  
Type

21st St  
MARKETHOUSE ST  
South  
.01  
32  
SD  
N/C

Jefferson St  
MARKETHOUSE ST  
16th St  
.12  
28  
5  
5

Scope of Work:
Reconstruction: 1. Place 5\" open pour stone base 19.5 ft.
2. Place and 1\" 9.5 ft. surfacing material.
3. Replace any side 9.5 ft. surfacing and other side
   underneath one side 9.5 ft. surfacing and other side
   9.5 ft. surfacing and materials (as per 4\") as possible.

Remarks:  
Note: All designs must be approved prior to let out.

Proposed Funding  
State (Act 655)  
County (Act 32)  
General Funds  
Other*  
Total

$58,117.15  

*Source of Other Funding

Engineering Fees: $19

SECTION 2: Approval and Instructions to Municipalities.

1. If any changes are made, such as increasing or decreasing the length or width of work, the amount of aid granted, or a change in the type of improvement, contact your Engineering District Municipal Services Representative.

2. County Aid Grants for a project will not be made until authorized by the Department at the conclusion of the project. These monies must be expended from and deposited to the General Fund.

3. The municipality must certify that all materials and work done on the aforementioned project shall conform to the current Pennsylvania Department of Transportation Specifications and that all work will be done within the legal right of way or with permission of the abutting property owners.

4. All work performed on this project must be charged to the Budget Item Number shown on this form.

5. Your municipality has the responsibility to obtain its own engineering and inspection. These are permissible Liquid Fuels expenditures.

6. Retain this form and attach all contracts, advertisements, bid tabulations, bonds and any other project materials. Present these documents to state and local auditors upon request.

APPROVED:  
DATE: 8/7/03
**Shippers Permanent Address:**
Chevron Products Company  
P.O. Box R  
Concord, CA 94524  
FAX 250-02127285

**Bill To:**
WARDEN ASPHALT COMPANY  
1122 Main St.  
Dunmore, PA 18509  
PHILADELPHIA, PA

**Origin Price, Destination Tariffs, Freight Prepaid:**

**Product** | **Product Description** | **Gross** | **Tare** | **Net In** | **Net In** | **Net In** | **Net In** | **Net Gal** | **Net Bbls**
---|---|---|---|---|---|---|---|---|---
291427 | PG 64-22 | 79740 | 28960 | 50780 | 25.39 | 23.00 | 5890 | 140.24 | 1

**Product Certification:**
This certifies that the material on this bill of lading has been tested and approved under DOT 49 CFR 173.115.

**Signed:**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>140°F = 2180 centipoise</td>
</tr>
<tr>
<td>Flash Point</td>
<td>291°F</td>
</tr>
<tr>
<td>API Gravity</td>
<td>56.4</td>
</tr>
<tr>
<td>Bunker C</td>
<td>1.1820 kPa</td>
</tr>
<tr>
<td>H2S</td>
<td>0.0 ppm</td>
</tr>
<tr>
<td>Methane Content</td>
<td>0.00%</td>
</tr>
<tr>
<td>Composition</td>
<td>Max 140</td>
</tr>
</tbody>
</table>

**Received by:**

**Signature**

**Date**

This is to certify that the above-named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

**Signature**

**Carrier**

Carrier certifies that the vehicle is suitable for the transportation of this commodity and that the cargo tank is a proper container for the transportation of this commodity under applicable D.O.T. regulations. Carrier certifies that the vehicle has not been overladen.

**Signature**

**Carrier**
ATTACHMENT 4

Pre-paving Photographs (2003)
Initial Paving Field Evaluation Form
Initial Paving Photographs (2003)
PRE-PAVING PICTURES
21st STREET

PP-1
View of 21st Street towards Northampton Street.

PP-2
View of 21st Street from Northampton Street/21st Street intersection. Note asphalt surface deformations/rutting.

PP-3
Another view of 21st Street from Northampton Street.
PRE-PAVING PICTURES
21ST STREET

PP-4
Closer view of wearing surface deformations/rutting.

PP-5
Close up of rutting (shoving).

PP-6
Another close-up view of rutting (shoving).
FIELD EVALUATION DATA FORM

Information for project and product identification for use with FHWA Form 1461

Product/Technology Name* Plasphalt (9.5 mm), Hellertown Materials
Project Name* Wilson Borough, 21st Street (south),
at Northampton St. intersection (0.1 mile)

Construction Project No.* Municipal Services Project #03-48418-01 (1 of 2)
District Contact Person* Joseph Kretuliskie Telephone* 610-791-6624
Location*: District 5-0 County: Northampton
SR# 21st St. Segment: 50 ft x 32 ft Offset: NA

Anticipated Date of Construction: 9/18/03
Date Work Plan Approved 9/18/03 Date Feature Constructed 9/09/03
Date Evaluation Scheduled to End: 9/18/03 Actual End of Evaluation: 9/18/03

Construction Quantity: 15 Units: tons (sy, cf, lf, m, m³, etc.)
Unit Cost: $78.89/ton or $7.10/SY (from construction contract)

Material/Technology Purpose /Use*: See Design Mix
Product PE# (if known) Robin Sukley, Bureau of Construction & Materials (717) 787-3137

Comments:
This reconstructed section is on a significant slope. Pavement section, prior to milling, showed severe signs of "shoveling". The plasphalt wearing surface was closed to traffic and reached sufficient cooling temperature prior to being opened. At 11:00 AM (9/18/03) the surface temperature was measured at 104 degrees Fahrenheit.

*Denotes minimum information required. Other information to be provided if available at time of notification or initiation.

If you have any questions concerning this form, please call the Engineering Technology and Information Division, Bureau of Construction and Materials at (717) 787-3137. This information can be faxed to ETI Attention: Robin Sukley, PE at (717) 783-5955 or emailed to rsukley@state.pa.us.
Construction Record
CONTRACTOR/PRODUCER: Lehigh Valley Site Contractors, Inc.
(Please attach a copy of the IMF's)

LIST TOOLS/EQUIPMENT USED
Paving Equipment: Barber Greene Model BT 211
Compaction Equipment: Larger Roller Dynapac CC422 (large vibratory roller)
Small Roller Dynapac CC122

ROLLER PATTERN: None established  ROLLER PICK-UP ___yes____no
Small quantity and short paving distance prohibited setting a rolling pattern.

MIX DELIVERY
TEMPERATURE: N/A control one reading 308 degree F (Plasphalt)
Surface temperature of 19 mm repair course – 75 degree F, all edges tack coated prior to plasphalt placement.

Plasphalt paving performed between 9-10:30 AM.

WEATHER: Overcast-cloudy, temp. 60's;
morning 11:00- 3:00 PM (Plasphalt and Control)

List any problems during construction?
None

Bi-Annual Performance Record (CONTROLS MAY NEED TO BE INSTALLED PRIOR)

Pavement Condition Rating Form

CRACKING TYPE & LOCATION (video logging may be substituted)

RUT MEASUREMENTS & LOCATION
String line or straight edge method

SHOVING? ______________ EARLY AGEING? ______________
IP-1
Base repair in progress.

IP-2
Pavement repair, view from Northampton Street.

IP-3
End of 21st Street during pavement rolling.
IP-4
East curb inlet detail. Shows raised base from previous repairs.

IP-5
Close-up of asphalt wearing course pavement.

IP-6
View of 21st Street (finished paving project).
INITIAL PAVING PICTURES
21st STREET

IP-7
Collection of 3 loose box samples from mat.
ATTACHMENT 5

Hellertown Materials Plant Photographs
ATTACHMENT 5
HELLERTOWN MATERIALS PLANT

TRPA Materials provided in cardboard boxes from New Mexico manufacturer.

TRPA introduced into batch mix through separate auxiliary hopper with pneumatic injection.

Hellertown Materials Asphalt Plant.
ATTACHMENT 6

Job Mix Formulas

Plasphalt Asphalt Plant Test Results
JOB MIX FORMULA REPORT

JNF No. 03  S 11

Suppliers Name: ABE Materials

Location: Easton, PA.

Spec: 9.5 mm, < 0.3 ESAL

Bituminous Plant Type: Simplicity-AB

Daily Capacity: 6000 lb Batch

Mix Time: 45 sec

Material Supplier Code  Supplier Name  Material Code  Material Class  % in Mix  Bulk Sp.Gr.  % Absorption

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<th>Supplier Name</th>
<th>Material Code</th>
<th>Material Class</th>
<th>% in Mix</th>
<th>Bulk Sp.Gr.</th>
<th>% Absorption</th>
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</thead>
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<td>ABE Materials</td>
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<td>E13</td>
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<td>PG (64-22)</td>
<td>6.2</td>
<td>1.032</td>
<td></td>
</tr>
</tbody>
</table>

Alternate AC Suppliers

CHEV2-15, COAS4-15, VALR1-15, TRUM3-15

JOB MIX FORMULA AND DESIGN

<table>
<thead>
<tr>
<th></th>
<th>AC%</th>
<th>75µm</th>
<th>150µm</th>
<th>200µm</th>
<th>300µm</th>
<th>500µm</th>
<th>900µm</th>
<th>16mm</th>
<th>6mm</th>
<th>2mm</th>
<th>1mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upper</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Design</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

% Virgin AC: 6.2  % Reclaimed AC:

MIX CHARACTERISTICS (MARSHALL)

<table>
<thead>
<tr>
<th>Theor. Density</th>
<th>Lab Density</th>
<th>% Vois</th>
<th>% VFA</th>
<th>% VMA</th>
<th>Stability</th>
<th>Flow</th>
<th>% Pass #8</th>
<th>% Pass 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>153.7</td>
<td>147.5</td>
<td>4.1</td>
<td>78.9</td>
<td>17.5</td>
<td>N/A</td>
<td>N/A</td>
<td>45</td>
<td>100</td>
</tr>
</tbody>
</table>

MIX CHARACTERISTICS (GYFATORY)

<table>
<thead>
<tr>
<th>Design ESALS</th>
<th>Gyrations @ Nini</th>
<th>Gyrations @ Ndes</th>
<th>Gyrations @ Nmix</th>
<th>Max Density (kg/m³)/Sp.Gr.</th>
<th>Ndes Density (kg/m³)/Sp.Gr.</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 0.3</td>
<td>6</td>
<td>50</td>
<td>75</td>
<td>2.463</td>
<td>2.363</td>
</tr>
</tbody>
</table>

% Voids @ Nini | % Voids @ Ndes | % Voids @ Nmax |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>13.5</td>
<td>4.1</td>
<td>2.2</td>
</tr>
</tbody>
</table>

IGNITION FURNACE DATA

<table>
<thead>
<tr>
<th>Oven Make</th>
<th>Set. Temp</th>
<th>Sample Size</th>
<th>A.C. Correction Factor (C)</th>
<th>#200 Correction Factor (200C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermolyne</td>
<td>538</td>
<td>1200</td>
<td>0.17</td>
<td>0.2</td>
</tr>
</tbody>
</table>

Designed by

R. Dastgir

Approved & Submitted by

T. L.

Reviewed by Mat's Engineer

Joesph J. Kacmarz

Date 3/19/03
JOB MIX FORMULA REPORT

JMF No.: 03 S25
AGGREGATE SRL: L

Date: March-03
Spec: 19.0mm Binder <0.3
ESAL 15% RAP

Suppliers Name: ABE Materials
Location: Easton, PA.

Bituminous Plant Type: Simplicity-AB
Daily Capacity: 6000lb. Batch
Mix Time: 45 Sec.

Material Supplier Code | Supplier Name | Material Code | Material Class | % in Mix | Bulk Sp.Gr. | % Absorption
--- | --- | --- | --- | --- | --- | ---
ABE48A14 | ABE Materials | 207 | E3 | 21.8 | 2.722 | 0.35
CHE45A14 | Chestnut Ridge | 207 | F1 | 9.4 | 2.576 | 0.96
ABE48A14 | ABE Materials | 203 | A8 | 31.2 | 2.729 | 0.58
ABE48A14 | ABE Materials | 203 | A37 | 18.0 | 2.729 | 0.44
ABE48A41 | ABE Materials | 017 | RAP | 15.0 | | 
CITGO-5 | CITGO | | Asphalt | 64-22 | 4.6 | 1.032

Alternate AC Suppliers
CHEV2-15, COAS4-5, VALR1-15, TRUM3-15

JOB MIX FORMULA AND DESIGN

<table>
<thead>
<tr>
<th>AC %</th>
<th>75µm</th>
<th>150µm</th>
<th>300µm</th>
<th>600µm</th>
<th>1.18</th>
<th>2.36</th>
<th>4.75</th>
<th>9.5</th>
<th>12.5</th>
<th>19.0</th>
<th>25.0</th>
<th>37.5</th>
<th>50.0</th>
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</thead>
<tbody>
<tr>
<td>Upper</td>
<td>6.0</td>
<td>7.5</td>
<td>15</td>
<td>19</td>
<td>28</td>
<td>38</td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Design</td>
<td>5.3</td>
<td>4.5</td>
<td>6</td>
<td>9</td>
<td>13</td>
<td>22</td>
<td>32</td>
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<td>79</td>
<td>88</td>
<td>99</td>
<td>100</td>
<td>1.2</td>
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<tr>
<td>Lower</td>
<td>4.8</td>
<td>4.6</td>
<td>3</td>
<td>7</td>
<td>17</td>
<td>28</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

% Virgin AC: 4.6
% Reclaimed AC: 0.7

MIX CHARACTERISTICS (MAF:SHALL)

| Theor. Density | Lab Density | % Voids | % VFA | % VMA | Stability | Flow | % Pass #8 | % Pass 1/2"
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>156.1</td>
<td>150.0</td>
<td>4.0</td>
<td>74.6</td>
<td>15.6</td>
<td>N/A</td>
<td>N/A</td>
<td>32</td>
<td>69</td>
</tr>
</tbody>
</table>

MIX CHARACTERISTICS (GYRATORY)

| Design ESALS | Gyration @ Nini | Gyration @ Ndes | Gyration @ Nmix | Max Density (kg/m³)/Sp.Gr. | Ndes Density (kg/m³)/Sp.Gr.
|---|---|---|---|---|---|
| <0.3 | 6 | 50 | 76 | 2.502 | 2.404
| % Voids @ Nini | % Voids @ Ndes | % Voids @ Nmax | 14.1 | 4.0 | 2.6 |

IGNITION FURNACE DATA

<table>
<thead>
<tr>
<th>Oven Make</th>
<th>Set. Temp.</th>
<th>Sample Size</th>
<th>A.C. Correction Factor (C)</th>
<th>#200 Correction Factor (200°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermolyne</td>
<td>538</td>
<td>1500</td>
<td>0.21</td>
<td>0.2</td>
</tr>
</tbody>
</table>

Designed by:
Reviewed by Matt's Engineer

Approved & Submitted:
Date: 3/19/03
Date: 3/19/02
Date: 3/19/03

Haines Kibblehouse Inc.
## JOB MIX FORMULA REPORT

### JOB MIX FORMULA AND DESIGN

<table>
<thead>
<tr>
<th>Design ESALS</th>
<th>Gyrations @ Nini</th>
<th>Gyrations @ Nmax</th>
<th>Max Density (kg/m³) Sp.Gr</th>
<th>Ndes Density (kg/m³) Sp.Gr</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 0.3</td>
<td>60</td>
<td>75</td>
<td>2444</td>
<td>2345</td>
</tr>
<tr>
<td>% Voids @ Nini</td>
<td>13.8%</td>
<td>17.8%</td>
<td>77.3</td>
<td>4806</td>
</tr>
<tr>
<td>% Virgin AC</td>
<td>6.3%</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>% Reclaimed AC</td>
<td>6.3%</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### MIX CHARACTERISTICS (GYRATORY)

<table>
<thead>
<tr>
<th>#2000 Correction Factor (200°C)</th>
<th>#200 Correction Factor (200°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.71</td>
<td>0.2</td>
</tr>
</tbody>
</table>

### IGNITION FURNACE DATA

<table>
<thead>
<tr>
<th>Oven Make</th>
<th>Set. Temp.</th>
<th>Sample Size</th>
<th>A.C. Correction Factor (C₀)</th>
<th>#2000 Correction Factor (200°C)</th>
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</thead>
<tbody>
<tr>
<td>Thermolyne</td>
<td>538</td>
<td>1200</td>
<td>1.71</td>
<td>0.2</td>
</tr>
</tbody>
</table>

### COMBINED AGGREGATE CONSENSUS PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>AASHTO T176 Sand Equivalent</td>
<td>85.0</td>
</tr>
<tr>
<td>AASHTO T304 Uncompacted Void Content</td>
<td>49.0</td>
</tr>
<tr>
<td>ASTM D5821 Coarse Aggregate Angularity</td>
<td>100</td>
</tr>
<tr>
<td>ASTM D4791 Flat &amp; Elongated</td>
<td>2.6</td>
</tr>
</tbody>
</table>

**Designed by:** Joseph R. Smith - Asphalt Consultant  
**Date:** 9/5/2002

**Approved & Submitted by:** Edward Morrison  
**Tech ID#:** 125  
**Date:** 8/11/2003

**Reviewed by Materials Unit:**  
**Date:** 11/8/3

---

** RAW TEXT END **
**JOB MIX FORMULA REPORT**

**JMF No.**

<table>
<thead>
<tr>
<th>Date</th>
<th>July-02</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spec</td>
<td>9.5mm &lt; 3 ESAL Plasphalt</td>
</tr>
<tr>
<td>Tons</td>
<td></td>
</tr>
<tr>
<td>P.O.</td>
<td></td>
</tr>
</tbody>
</table>

**Suppliers Name**

Hellertown Materials

**Location**

Hellertown, PA

**Bituminous Plant Type**

McCarter-AB

**Daily Capacity**

5000lb Batch

**Mix Time**

Dry: 5  Wet: 45

### Material Supplier Code

<table>
<thead>
<tr>
<th>Material Supplier Code</th>
<th>Material Supplier Name</th>
<th>Material Code</th>
<th>Material Class</th>
<th>% in Mix</th>
<th>Bulk Sp.Gr</th>
<th>% Absorption</th>
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</thead>
<tbody>
<tr>
<td>SCI48A14</td>
<td>Stockertown Materials</td>
<td>207</td>
<td>B3</td>
<td>63.3</td>
<td>2.757</td>
<td>0.38</td>
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<tr>
<td>SCI48A14</td>
<td>Stockertown Materials</td>
<td>203</td>
<td>A8</td>
<td>29.0</td>
<td>2.729</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>Treated Recycled Plastic Aggregate</td>
<td>203</td>
<td>TRPA</td>
<td>1.4</td>
<td>1.031</td>
<td></td>
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<tr>
<td></td>
<td>Citgo</td>
<td></td>
<td>Asphalt</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>PG 64-22</td>
<td>6.3</td>
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</tr>
</tbody>
</table>

**Alternate AC Suppliers**

CHEV2-15, COAS4-15, VALR1-15, TRUM3-15

### JOB MIX FORMULA AND DESIGN

<table>
<thead>
<tr>
<th>AC%</th>
<th>75μm</th>
<th>150μm</th>
<th>300μm</th>
<th>600μm</th>
<th>#200</th>
<th>#100</th>
<th>#50</th>
<th>#30</th>
<th>#16</th>
<th>#8</th>
<th>#4</th>
<th>% in Mix</th>
<th>% Virgin AC</th>
<th>% Reclaimed AC</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.3</td>
<td>5.0</td>
<td>7</td>
<td>10</td>
<td>18</td>
<td>30</td>
<td>45</td>
<td>71</td>
<td>97</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
<td>6.3</td>
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</tbody>
</table>

### MIX CHARACTERISTICS (GYRATORY)

<table>
<thead>
<tr>
<th>Design ESALS</th>
<th>Gyrations @ Nini</th>
<th>Gyrations @ Ndes</th>
<th>Gyrations @ Nmax</th>
<th>Max Density (kg/m³)/Sp.Gr</th>
<th>Ndes Density (kg/m³)/Sp Gr</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 0.3</td>
<td>6</td>
<td>50</td>
<td>75</td>
<td>2.444</td>
<td>2.345</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>% Voids @ Nini</th>
<th>% Voids @ Nmax</th>
<th>% VMA @ Ndes</th>
<th>% VFA @ Ndes</th>
<th>Weight @115mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>13.8</td>
<td>4.1</td>
<td>2.9</td>
<td>17.6</td>
<td>77.3</td>
</tr>
</tbody>
</table>

### IGNITION FURNACE DATA

<table>
<thead>
<tr>
<th>Oven Make</th>
<th>Set. Temp.</th>
<th>Sample Size</th>
<th>A.C. Correction Factor (C.)</th>
<th>#200 Correction Factor (200°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermolyne</td>
<td>538</td>
<td>1200</td>
<td>1.52</td>
<td>0.1</td>
</tr>
</tbody>
</table>

### COMBINED AGGREGATE CONSENSUS PROPERTIES

<table>
<thead>
<tr>
<th>AASHTO T176</th>
<th>AASHTO T304</th>
<th>ASTM D5821</th>
<th>ASTM D4791</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sand Equivalent</td>
<td>Uncompacted Void Content</td>
<td>Coarse Aggregate Angularity</td>
<td>Flat &amp; Elongated</td>
</tr>
<tr>
<td>85.0</td>
<td>49.0</td>
<td>100</td>
<td>100</td>
</tr>
</tbody>
</table>

**Designed by**

Joseph R. Smith - Asphalt Consultant

**Date**

8/5/2002

**Approved & Submitted by**

Edward Momson

125

**Date**

8/5/2002

**Reviewed by Materials Unit**

9.5mm Plasphalt, 3 ESAL x1s
SUPERPAVE SAMPLE WORKSHEET

Date: 18-Sep-03  
Producer: Helertown Materials  
Technician: Edward Morrison  
Material: 9.5mm Asphalt 0x0.3 ESAL  
S.R. #: Wilson Boro  
P.O. #: 

| Weight of material: 1235.5 |  
| Wt. of basket & material: 4290.0 |  
| Oven scale Wt.: |  
| Chamber set Pt.: 538 |  
| Weight loss: 94.5 |  
| Percent loss: 7.65 |  
| Temp comp: 0.19 |  
| Asphalt Calibration Factor: 1.62 |  

| Design AC: 6.3 |  
| Calibrated AC content: 5.94 |  

| Dry Weight: 1140.8 |  
| Washed Weight: 1078.3 |  
| Weight of Loss: 62.5 |  
| #200 Correction Factor: 0.1 |  

<table>
<thead>
<tr>
<th>Sieve</th>
<th>Wt.</th>
<th>Plus Loss</th>
<th>% Passing</th>
<th>Design</th>
</tr>
</thead>
<tbody>
<tr>
<td>#200</td>
<td>6.5</td>
<td>69.0</td>
<td>5.9</td>
<td>2 (5) 8</td>
</tr>
<tr>
<td>#100</td>
<td>20.7</td>
<td>83.2</td>
<td>7</td>
<td>1 (7) 13</td>
</tr>
<tr>
<td>#50</td>
<td>49.9</td>
<td>112.4</td>
<td>10</td>
<td>4 (10) 16</td>
</tr>
<tr>
<td>#30</td>
<td>111.0</td>
<td>173.5</td>
<td>15</td>
<td>12 (18) 24</td>
</tr>
<tr>
<td>#16</td>
<td>217.0</td>
<td>279.5</td>
<td>25</td>
<td>24 (30) 36</td>
</tr>
<tr>
<td>#8</td>
<td>420.5</td>
<td>493.0</td>
<td>42</td>
<td>39 (45) 51</td>
</tr>
<tr>
<td>#6</td>
<td>714.0</td>
<td>778.5</td>
<td>68</td>
<td>83 (71) 79</td>
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<tr>
<td>#4/4</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>#3/4</td>
<td>1067.0</td>
<td>1129.5</td>
<td>99</td>
<td>89 (97) 100</td>
</tr>
<tr>
<td>#11/2</td>
<td>1078.3</td>
<td>1140.8</td>
<td>100</td>
<td>92 (100) 100</td>
</tr>
<tr>
<td>#2</td>
<td>1172.0</td>
<td>1234.5</td>
<td>100</td>
<td>95 (100) 100</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Sample Number</th>
<th>Asphalt Content</th>
<th>Theo. Gmm</th>
<th>Dry Weight</th>
<th>Samp+H2O+Vol</th>
<th>Vol+H2O Weight</th>
<th>Weight in H2O</th>
<th>SSD Weight</th>
<th>Sample Volume</th>
<th>Gmm @Ndes</th>
<th>Voids @Ndes</th>
<th>VMA @Ndes</th>
<th>VFA @Ndes</th>
<th>GMM</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6.3</td>
<td>2.430</td>
<td>4027.0</td>
<td>10290.4</td>
<td>7633.5</td>
<td>264.3</td>
<td>1998.6</td>
<td>2.315</td>
<td>4.7</td>
<td>18.8</td>
<td>75.0</td>
<td>74.2</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>6.3</td>
<td>2.430</td>
<td>4630.2</td>
<td>10283.4</td>
<td>7633.5</td>
<td>2646.9</td>
<td>2006.7</td>
<td>2.307</td>
<td>5.1</td>
<td>19.1</td>
<td>73.3</td>
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</tr>
</tbody>
</table>

PTM 740

1. Mass of Bit. Mix 2000.6
3. Line 1 + Line 2 9637.1
4. Mass Pyc. + (Mix + Water) 8813.7
5. (3+4) = Vol. Voidless Mix 923.4
6. (1+5) = Max. Sp.Gr. of Mix 2.430

740 RUNNING AVERAGE

1. 9/18/2003 2.430
2. 
3. 
4. 
5. 

AVERAGE n=5 2.430

Bulk Gravity of Aggregate 2.673

Remarks:
ATTACHMENT 7

YR1-1
Critical location for rutting evaluation. No rutting observed.

YR1-2
Measured no rutting in southbound traffic lane.
FIRST-YEAR EVALUATION PICTURES
MAY 10, 2004
21st STREET

YR1-3
Close-up of asphalt wearing surface. TRPA visible.

YR1-4
Close-up of asphalt wearing surface. Note some loss of fines.

YR1-5
Close-up asphalt wearing surface.
ATTACHMENT 8

SECOND-YEAR EVALUATION PICTURES
2005
21st STREET

YR2-1
View of 21st Street looking west.

YR2-2
No rutting observed on northbound traffic lane near intersection. This was an area previously observed with the highest level of rutting prior to reconstruction.
SECOND-YEAR EVALUATION PICTURES
2005
21st STREET

YR2-3
Slight rutting observed 16 ft from intersection,
8 ft from curb on northbound traffic lane.

YR2-4
Close-up of rutting (YR2-3), measured 15/64" deep.
YR2-5
The start of a circular depression observed in southbound traffic lane, located 10 ft from curb and 14 ft from edge of intersection pavement.

YR2-6
Close-up of rutting measurement, 1-1/8" deep, shape, 4 foot diameter.
YR2-7
No rutting observed in northbound traffic lane (in line with traffic flow).

YR2-8
No rutting observed in southbound lane (close to edge of pavement).
ATTACHMENT 9

YR4-1
View of 21st Street from Northampton intersection.

YR4-2
No rutting observed near edge of pavement.

YR4-3
Slight increase in rutting at 8 ft off curb x 16 ft from edge of pavement in northbound traffic lane. Measured 1/4” deep.
YR4-4
Expanded depression (circular shape) at location of 14 ft from edge, and 10 ft from curb in southbound traffic lane since 2007 measurements. 4.5 feet x 8 feet oval shape, max depth of 1-3/8”.

YR4-5
Start of hairline cracking observed at edge of pavement, max. depth/width of 1/4 inch.
Area of circular depression. (Measured 8 ft by 4.5 ft 1 3/8 inches deep)

Slight rutting observed (Measured 1/4 inches deep)

Hairline fracture
ATTACHMENT 10

Fifth-Year Performance Evaluation (2008)
21st STREET
WILSON BOROUGH
(Not to Scale Diagram)
AREAS OF RUTTING AND CRACKING (2008)

NORTHAMPTON STREET

Area of circular depression.
(Measured 9 ft by 4.5 ft
1 3/8 inches deep)

Hairline fracture
~ 7 feet long

Slight rutting
observed

1/2 inch
deep

1/8 inch
deep

1/4 inch
deep

Southbound Traffic Lane

Northbound Traffic Lane (5 foot long, Asphalt section)
YR5-1
View of 21st Street from Northampton intersection.

YR5-2
No rutting observed near edge of pavement in Southbound Traffic Lane.

YR5-3
Rutting observed near edge of pavement in Northbound Traffic Lane. Measured 1/2 inch deep.
FIFTH-YEAR EVALUATION PICTURES
2008
21st STREET

YR5-4
Expanded depression (circular shape) at location of 14 ft from edge, and 10 ft from curb in southbound traffic lane.
4.5 feet x 9 feet oval shape, max depth of 1-3/8”.

YR5-5
Hairline cracking observed at edge of pavement, max. depth/width of 1/4 inch.